





## 11. Spare Parts

*	HC03	HC06	HC09	HC06P	HC09P	HC12	HC18	HC27	Article No.	Description
										<b>Cabinet HC</b>
	1	1	1						B-2129007	Cabinet HC03-09
				1	1	1	1	1	B-2129009	Cabinet HC06P-27
										<b>Steam Generation</b>
	1								B-2205483	Cylinder compl., with 1 heater element 2,25kW, 1 thermal sensor and terminal, 230V
		1							B-2205455	Cylinder compl. Incl 1 heater element 4.5kW, 1 thermal sensor and terminal
			1						B-2205459	Cylinder compl. Incl 1 heater element 6.75kW, 1 thermal sensor and terminal
				1					B-2205463	Cylinder compl. Incl 1 heater element 4.5kW, 1 thermal sensor and terminal
					1				B-2205467	Cylinder compl. Incl 1 heater element 6.75kW, 1 thermal sensor and terminal
						1			B-2205471	Cylinder compl. Incl 2 heater elements 4.5kW, 1 thermal sensor and terminal
							1		B-2205475	Cylinder compl. Incl 2 heater elements 6.75kW, 1 thermal sensor and terminal
								1	B-2205479	Cylinder compl. Incl 3 heater elements 6.75kW, 1 thermal sensor and terminal
16	1	1	1						B-3216050	top part of cylinder, empty for 1 heater element and 1 th. Sensor, including strainer
16				1	1				B-2206051	top part of cylinder, empty for 1 heater elements and 1 th. Sensor, including strainer
16						1	1		B-2206059	top part of cylinder, empty for 2 heater elements and 1 th. Sensor, including strainer
16								1	B-2206061	top part of cylinder, empty for 3 heater elements and 1 th. Sensor, including strainer
9	1	1	1						B-3216052	lower part of cylinder Cy08, including strainer
9				1	1	1	1	1	B-2206053	lower part of cylinder Cy17, including strainer
8	1								B-2209029	heater element 230V/ 2,25kW with sealing and mounting set, big diameter
8		1							B-2209025	heater element <b>230V</b> / 4.5kW with sealing and mounting set, big diameter
8		1							B-2209021	heater element <b>400V</b> / 4,5kW with sealing and mounting set, big diameter
8			1						B-2209023	heater element 400V/ 6.75kW with sealing and mounting set, big diameter
8				1		2			B-2209001	heater element 400V/ 4.5kW with sealing and mounting set
8			1		1		2	3	B-2209003	heater element 400V/ 6.75kW with sealing and mounting set
26				2	2	4	4	6	E-2204006	Gasket for heater element
25				1	1	2	2	3	E-2204007	Mounting nut for heater
15	1	1	1						E-3216010	O-ring seal for cylinder flange
15				1	1	1	1	1	E-2206050	O-ring seal for cylinder flange
	1	1	1						B-3216095	O-ring set for HC06-09
				1	1	1	1	1	B-3216097	O-ring set for HC06P-27
5	1	1	1	1	1	1	1	1	B-2205031	Thermal sensor 1pole
	6	6	6	6	6	8	8	10	E-2205012	Clamp for thermal sensor 1pole
6	1	1	1	1	1	1	1	1	E-2205010	gasket for the rmal sensor 1pole
2	1	1	1	1	1	1	1	1	B-2205025	adapter for steam hose DN40
24	1	1	1	1	1	1	1	1	E-2209002	Clip for steam hose adapter DN40
4	1	1	1	1	1	1	1	1	E-2204022	O-ring for steam hose adapter DN40
1	2	2	2	2	2	2	2	2	E-2205088	star knob screw, fixation for steam hose adapter
12	1	1	1	1	1	1	1	1	E-2204035	condensate plug

*	HC03	HC06	HC09	HC06P	HC09P	HC12	HC18	HC27	Article No.	Description
<b>Water feed</b>										
14	1	1	1						B-2304061	double solenoid valve, 0.2-10 bar, 200-240VAC, 2.5 l/min
14				1	1	1	1	1	B-2304069	double solenoid valve, 0.2-10 bar, 200-240VAC, 3.5 l/min
	1	1	1	1	1	1	1	1	E-2304024	fine filter in solenoid valve inlet
	1	1	1	1	1	1	1	1	E-2304103	captive coupling ring for solenoid valve 3/4"
	1	1	1	1	1	1	1	1	E-2304107	gasket for inlet screwed fitting, solenoid
	1	1	1	1	1	1	1	1	E-8501034	hose collar for inlet screwed fitting, 3/4" solenoid
56	1	1	1	1	1	1	1	1	B-2304031	hose for water connection, 0,6m 3/4" cap nuts on both sides, seal included
32	1	1	1	1	1	1	1	1	E-2304036	rubber seal solenoid valve - cabinet
	1	1	1	1	1	1	1	1	B-2304040	mounting set for solenoid valve
	1,15	1,15	1,15	1,35	1,35	1,35	1,35	1,35	E-2604002	hose solenoid valve - cylinder
	0,7	0,7	0,7	0,7	0,7	0,7	0,7	0,7	E-2604002	hose solenoid valve - super flush
	1	1	1	1	1	1	1	1	E-2604044	buckling protection for hose
33	1	1	1	1	1	1	1	1	B-2504129	water level control, compl with flow switch
29	1	1	1	1	1	1	1	1	E-2504174	water level control, without flow switch
27	1	1	1	1	1	1	1	1	B-2504145	flow switch incl. sealings
28	1	1	1	1	1	1	1	1	E-2304038	rubber seal for water level control
	0,27	0,27	0,27	0,4	0,4	0,4	0,4	0,4	E-2604002	hose, cylinder base - control cylinder
30	0,45	0,45	0,45	0,6	0,6	0,6	0,6	0,6	E-2604002	hose, water level control - steam hose adapter
3		1	1	1	1	1	1	1	E-2604021	T-piece condensate manifold, type TS12, DN12
									E-2604029	hose nozzle DN 25 - R 3/4"
<b>Water Drain</b>										
11		1	1	1	1	1	1	1	E-2206086	cylinder base for C, Hy, HC, DN40
13		1	1	1	1	1	1	1	E-2204022	O-Ring for cylinder base DN40
10		1	1	1	1	1	1	1	B-2404027	Drain pump 230V/ 50-60Hz without mounting set
		1	1	1	1	1	1	1	B-2424014	Mounting set for drain pump
		1	1	1	1	1	1	1	E-2404008	Drain pump housing
18		1	1	1	1	1	1	1	E-3220005	O-ring cylinder base - drain pump
21		1	1						E-3425002	adapter, pump - drain house, angled DN25/13
				1	1	1	1	1	E-2425002	adapter, pump - drain house, straight, DN25/13
17		1	1	1	1	1	1	1	E-3220005	O-ring for drain pump
7		1	1	1	1	1	1	1	E-2425004	Elbow with vent pipe
22	0,45	0,45	0,45	0,63	0,63	0,63	0,63	0,63	E-2604002	hose, drain pump-elbow
23	0,55	0,55	0,55	0,6	0,6	0,6	0,6	0,6	E-2604004	drain hose, elbow -outlet
57		1	1	1	1	1	1	1	B-2304031	hose water connection 3/4"
	1	1	1						B-3401035	drain hose system for HC03-09, consisting of pos. 7, 17, 21, 22, 23
				1	1	1	1	1	B-3401037	drain hose system for HC06(P)-27, consisting of pos. 7,17,22,23, adaper straight

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										<b>Control</b>
	1	1	1	1	1	1			B-2507041	main contactor 20A, DILM7, coil voltage.230VAC
							1	1	B-2507061	main contactor 35A, DILM1 7, coil voltage 230VAC
51	1	1	1	1	1	1	1	1	B-2502412	control button 2 pole Basic, L3/DS, middle 0
	1	1	1	1	1				B-2602001	solid state relais 25 A, 1ph., cooling device 150 x 50 mm, thermal circuit breaker
						1	1		B-2602103	solid state relais 50 A, 2ph., cooling device 150 x 50 mm, thermal circuit breaker (not at Slave-units)
								1	B-2602009	solid state relais 75 A, 1ph., cooling device 150 x 80 mm, thermal circuit breaker (not at Slave-units)
	1	1	1	1	1			1	E-2205100	protection cap against contact without cutout
						1	1		E-2205102	Protection cap against contact with cutout
	1	1	1	1	1	1	1		E-2205116	cooling device 150 x 50 mm
								1	E-2205118	cooling device 150 x 80 mm
	1	1	1	1	1	1	1	1	E-2205108	Thermal circuit breaker with manual reset, 100°C ± 5K
				1	1	1	1	1	E-3720010	Fan, 230VAC
										<b>Basic</b>
	1	1	1	1	1	1	1	1	B-2526203	Elektronic pcb type Basic
									B-2526203	Elektronic pcb type Basic for Slave-units
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526213	Elektronic pcb type Basic for HC steam bath
	1	1	1	1	1	1	1	1	B-2120901	Mounting plate with foil for Basic (without display)
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2120909	Mounting plate with foil for Basic DS (without display)
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526301	Relais pcb for Basis pcb
										<b>Comfort</b>
	1	1	1	1	1	1	1	1	B-2526203	Elektronic pcb type Basic
									B-2526203	Elektronic pcb type Basic for Slave-units
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526213	Elektronic pcb type Basic for HC steam bath
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526401	Comfort display incl. mounting plate with foil
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526445	Comfort display incl. mounting plate with foil steam bath
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2120903	mounting plate with foil for Comfort unit (without display)
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2120911	mounting plate with foil for Comfort unit for steam bath DS (without display)
										<b>Comfort Plus</b>
	1	1	1	1	1	1	1	1	B-2526203	Elektronic pcb type Basic
									B-2526203	Elektronic pcb type Basic for Slave-units
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526213	Elektronic pcb type Basic for HC steam bath
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526403	Comfort Plus Display incl. Mounting plate
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2120905	mounting plate with foil for Comfort Plus unit (without display)
	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	B-2526447	Comfort plus display incl. mounting plate with foil steam bath

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										<b>Accessories</b>
									E-2604034	Reducing piece DN40/DN25 for steam hose
									E-2604012	Steam hose DN25, per m
									E-2604013	Steam hose DN40, per m
									E-2604002	Condensate hose DN12, per m
									E-2404004	Steam hose clamp DN25
									E-2604016	Steam hose clamp DN40
									E-2304015	Condensate hose clamp DN12
									E-2604042	Steam manifold piece DN25, stainless steel
									E-2604023	Steam manifold piece DN40, stainless steel
									E-2604021	Condensate connector T-piece DN12
									E-2604094	Double check valves
									B-2604025	steam solenoid valve 0-0,4 bar, compl. for steam hose DN 25
									B-2604040	steam solenoid valve 0-0,4 bar, compl. for steam hose DN 40

**If you order any spare parts, specify type and serial number of the unit, please.**

\* see exploded view